

SERVICE BULLETINS (Cont.)

<u>369D</u> (SB369D- or DN-)	<u>369E</u> (SB369E- or EN-)	<u>369F</u> (SB369F- or FN-)	<u>500N</u> (SB500N- or NN-)	<u>600N</u> (SB600N-)	SUBJECT	DATE ISSUED
139.1	27.1	15.1			Cooling Fan Pulleys P/N 369D25620, 369D25622, 369D25622-3 and 369D25624 Inspection	18 Mar 1986
130.2	19.2	17.1			Inspection of Tail Rotor Blade Leading Edge Abrasion Strip Bonding (Ref. FAA AD 94-18-08)	23 Mar 1987
141	29	18			Removal of Seat Belt Assemblies Manufactured by the Eon Corporation	15 May 1986
142	30	19			United Instruments, Inc. Altimeter (MDHC Part No. 369D24174, 369H4505 and 369H90124)	20 May 1986
143.1	31.1				Installation of Failsafe Device at Tail Rotor Drive Shaft Aft Flexible Coupling, P/N 369A5501 or 369H2564: and Inspection of Flexible Couplings (Ref. FAA AD 86-20-07)	28 Nov 1986
145	33	22			Fabrication and Installation of 369D25704 Oil Flex-Line Hose Assemblies in the Main Transmission Oil Cooling Installation (F/N 369D25700)	09 Apr 1987
146.1	34.1	23.1	002		Daily Pre-Flight Examination of Main Rotor Blade Leading Edge Abrasion Strip Bonding	10 Sep 1992
147.1	35.1	24.1			One-Time Inspection of Main Transmission Tail Rotor Output Drive Pinion Shaft (P/N 369D25125-BSC and -11) (Ref. FAA AD 87-18-11)	30 Oct 1987
148.1	36.1	25.1			Inspection of Main Transmission Output Shaft Assembly Ring Gear Carrier (P/N 369D25132-BSC or -5) (Ref. FAA AD 82-17-01 and 87-18-12R1)	30 Oct 1987
149	37	26			369A8010 Engine Oil Pressure and Torque Tubing Pull Test	15 Sep 1987
150	38	27			Start Pump Wire Routing and Fuel Quantity Sender Inspection	15 Sep 1987
151	39	28			Inspection of Tail Rotor Transmission Mounting Studs (Ref. FAA AD 88-17-09R1)	10 Oct 1987
	40.1	29.1			Rework of Horizontal Stabilizer Assembly (P/N 421-087-503 and -505)	07 Apr 1989
152	41	30			Replacement of 369A8442-Basic Latch Assembly on the Particle Separator Bypass Door	18 Dec 1987
51.8	42.6	31.6			Inspection of Main Rotor Blade Root Fitting Assemblies; Inspection of Main Rotor Hub Lead-Lag Link Assemblies (Ref. FAA AD 95-03-13 and AMOC 120L-12-88)	03 Jan 2000
153.2	43.2	32.2			One-Time Inspection and Replacement of Tail Rotor Fork Bolt (369A1602)	21 Apr 1989
154	44	33			Main Rotor Hub Strap Pack Lamination Inspection and Tri-Flow Wash Procedure of the Main Rotor Hub Assembly and Strap Pack Laminates (Ref. FAA AD 89-02-01R1)	15 Jan 1988
155	45				Main Rotor Blade Upper and Lower Trailing Edge Weight Rework	15 Jan 1988
156.2	46.2	34.2	010		Overrunning Clutch Outer Race Inspection (Ref. FAA AD 98-09-02)	11 Apr 1997

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157	47	35			One-Time Inspection of Engine-to-Transmission Driveshaft Couplings — 369H5660 (Ref. FAA AD 90-01-08)	05 Apr 1989
158.1	48.1	36.1			Inspection and Rework of Main and Tail Rotor Control Tubes (PNs 369A7007, 369A7009, 369A7011 and 369A7012) (Ref. FAA AD 89-23-14)	21 Jul 1989
159	49	37			One-Time Inspection of Aeroquip Hoses (P/Ns 369A8352, 369H8306, 369H8025, 369H8024-5 and 369D28651)	12 Jun 1989
160	50				One-Time Inspection of Four-Bladed Tail Rotor Hubs (Ref. FAA AD 89-20-02)	19 Jun 1989
161	51	38			One-Time Inspection of Tail Rotor Transmission Output Shaft Duplex Bearings (P/N 369D25420)	10 Jul 1989
		39			One-Time Rework of 250-C30 Lower Aft Engine Mount Installation	20 Jun 1989
162	52	40			One-Time Inspection of Emergency and Utility Float Skid Tube Extension Assemblies	30 Jun 1989
163	53	41			One-Time Inspection of 369A5358 Lockwasher in the Overrunning Clutch Assembly and Inspection of Engine Output Drive Splines	27 Oct 1989
110.1	56	42			Inspection and Modification of PN 369D292028, Aft Passenger Step Assemblies, on Extended Landing Gear Assemblies, and Inspection and Modification of Aft Landing Gear Foot Assemblies	27 Oct 1989
164.1	54.1	44.1			Conversion to 369A5350-41 Overrunning Clutch Sub-Assemblies (Ref. FAA AD 90-19-02)	04 May 1990
165	55	43			Installation of Oil Flow Restricting Devices into the Engine Oil and Torque Pressure Sensing Systems	27 Oct 1989
110.1	56	42			Inspection and Modification of PN 369D292028, Aft Passenger Step Assemblies, on Extended Landing Gear Assemblies, and Inspection and Modification of Aft Landing Gear Foot Assemblies	27 Oct 1989
166.1	57.1	45.1			One-Time Inspection and Replacement of Air Industries MS21250-04036 Bolts and Verification of Proper Installation of All MS21250-04036 Bolts in Main Transmission (Ref. FAA AD 90-24-07)	14 Mar 1990
167	58	46			One-Time Check/Periodic Inspection/Replacement of Tail Rotor Swashplate Bearing Set (Ref. FAA AD 90-12-03)	14 Mar 1990
168	59	47			One-Time Replacement of Polycarbonate Cover Assemblies (PN 369A9817)	15 Jun 1990
169	60	48			One-Time Replacement of Tail Rotor Blade Pitch Arm Bolt Attaching Nuts	15 Jun 1990
170.1	61.1	49.1			One-Time Torque Check and Inspection of Main Rotor Blades	15 May 1991
171.1	62.1	50.1			One-Time Inspection of 369D25623 Oil Cooler Blower Belt	21 Nov 1990
172.1	63.1	51.1			One-Time Installation of 369D24054-3 Warning Decals in the Engine Compartment Area	04 Sep 1990

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173R1	64R1	52R1			Inspection of Lead-Lag Link Attach Nuts	06 Jul 2009
174	65	53			Inspection of Tail Rotor Input Gearshaft (PN 369D25434) in the Tail Rotor Gearbox	21 Nov 1990
175	66				One-Time Inspection of 369H8407 Engine Bleed Air Tube Flexible Area	21 Nov 1990
176	67	54			One-Time Reinstallation of the 369A1602-3 Tail Rotor Fork Bolt	21 Nov 1990
177.1	68.1	55.1			Pre-Flight Check and One-Time Inspection of Tail Rotor Blades (Ref. FAA AD 91-08-02)	01 Mar 1991
178	69	56			One-Time Rework of Main Transmission Oil Cooling Fan Mounting Bracket	01 Feb 1991
179	70	57			One-Time Addition of Rivets to Tail Rotor Abrasion Strip (Ref. FAA AD 94-18-08)	27 Sep 1991
	71	58			One-Time Replacement of Diodes with Transzorbs	19 Dec 1991
180	72	59			Inspection of Overrunning Clutch Outer Race	17 Jan 1992
181.1	73.1	60.1			Inspection/Rework of Fuel Vent System (Ref. FAA AD 93-18-05)	10 Sep 1992
182	74	61			One-Time Inspection/Rework of Engine Inlet Area	20 Mar 1992
183.2	75.2	62.2			Main Rotor Blade Replacement	27 Jan 1993
	76				Fuel Pressure Switch Inspection (P/N 369D28144-1)	20 May 1992
146.1	34.1	23.1	002		Daily Pre-Flight Examination of Main Rotor Blade Leading Edge Abrasion Strip Bonding	10 Sep 1992
			003		Rate Gyro Inspection and Replacement	25 Jan 1993
			004		Pilot Preflight Check of YSAS Actuator and Replacement of S.A.S. Actuator	28 May 1993
184	77	63	005		Four-Way Trim Switch Replacement Program	10 Mar 1994
			006		Tailboom Decal Installation	10 Apr 1994
185	78	64			Lockwasher Inspection (Ref. FAA AD 94-24-04)	23 Sep 1994
186	79	65	007		Firewall Fuel Fitting Modification	26 Sep 1994
187	80	66			Tail Rotor Blade Abrasion Strip Modification (Ref. FAA AD 95-03-11)	26 Oct 1994
PG 49	AND 8130	HTC PG 88	008		Main Rotor Blade Root End Inspection (Ref. FAA ADs 96-10-09 and 98-15-26 and MDHI Letter 14-SE-049)	27 Oct 1995
		68			Tail Rotor Control Rod Replacement (Ref. FAA AD 98-07-19)	22 Nov 1996
189	82	69	009		Main Rotor Transmission Component Inspection (369D25127-11) (Ref. FAA AD 97-15-08)	10 Jan 1997
156.2	46.2	34.2	010		Overrunning Clutch Outer Race Inspection (Ref. FAA AD 98-09-02)	11 Apr 1997
190	83	70	011		Overrunning Clutch Inspection (Ref. FAA AD 98-21-12)	25 Jul 1997
				001	Engine Cooling Improvement	12 Sep 1997
191	084	071	012	002	Main Rotor Transmission Accessory Drive Inspection	26 Sep 1997

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192	085	072	013	003	Input Shaft Coupling Assembly Inspection (Ref. FAA AD 99-04-12)	26 Sep 1997
193R1	086R1	073R1			Tail Rotor Blade, Leading Edge Inspection for Cracks	03 May 1999
				004	Cabin Seat Restraint Assembly Replacement	12 Feb 1998
				005	Installation of Revised V _{NE} Cards	04 Mar 1998
				006	Thruster Tip Cap Removal	08 Dec 1997
PRE MANUFACTURE			015R3	007R2	Main Rotor Blade Root End Inspection and Termination Action for Suspect Main Rotor Blades (Ref. FAA AD 98-15-26)	13 Jul 1998
				008	Generator Control Unit (GCU) Replacement	19 Feb 1998
				009	Collective Controls Life Reduction and Serialization (Ref. FAA AD 99-17-18)	24 Feb 1998
				010	Landing Gear Fairing Modification	28 Apr 1998
				011	Cyclic Controls Mixer Links Replacement (Eight Degree Phase Shift Recovery)	05 May 1998
PRE MANUFACTURE			016	012	Oil Cooler Blower Bracket Replacement (Ref. FAA AD 99-20-12)	28 Apr 1998
				013R1	Low Fuel Level Warning Light	15 Apr 1999
PRE MANUFACTURE			017R1	014R1	Socket Contact Assembly Inspection (Ref. FAA AD 99-08-07)	25 Sep 1998
				015	Engine Fuel Control Box Attachment Bolt Replacement	23 Apr 1999
				016R1	Audio Warning System Replacement	18 Sep 2000
				017	FADEC Manual Switch Guard Modification	06 Oct 1998
PRE MANUFACTURE			018		Engine Fuel Pressure Switch Replacement	23 Feb 1999
				018R1	Torque Pressure Transducer High Intensity Radiated Fields (HIRF) Protection Modification	07 Feb 2000
				019	FADEC Wire Harness Stand-Off Installation Inspection and Modification	23 Apr 1999
				020R2	Electromagnetic Compatibility Test (EMC) for Optional Equipment Effects on the FADEC Control	14 Apr 2003
198	092				Tail Rotor Fork Inspection, Four-Bladed (Ref. FAA AD 99-13-09)	10 May 1999
				021R1	Inspection/Reidentification/Serialization of Cyclic Control Stick Sockets and Left Hand Command (Co-Pilot) Cyclic Tube	11 Mar 1999
				022	Improved Engine Torque Transducer Replacement	23 Apr 1999
				023R1	Cyclic Stick Replacement	30 Jul 1999
				024R1	Longitudinal Mixer Output Link Assembly Replacement	06 Apr 1999
				025	Fuel System Inspection (Ref. FAA AD 2000-04-021)	02 Jul 1999
PRE MANUFACTURE			019	026	Turbine Outlet Temperature (TOT) Wire Harness, One Time Inspection (Ref. FAA AD 2000-08-22)	11 Jan 2000

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PRE	MANUFACTURE			020R2	027R2	Forward and Center Thruster Control Cables, Conduit Cap Relief Area, Inspection (Ref. FAA AD 99-25-08 and AMOC)	24 Apr 2000
PG 22	6.22.2006			021	028	Forward and Center Thruster Control Cables, Conduit Cap at Telescopic Swivel End, Inspection (Ref. FAA AD 99-25-08)	19 Nov 1999
PRE	MANUFACTURE			022		Landing Gear Strut Inspection and Fairing Modification (Ref. FAA AD 2007-12-23)	07 Apr 2000
					029	Motive Flow Restrictor Removal	10 Jan 2001
					030R1	Inspection of Vertical Stabilizer and Torque Tube and Replacement of Attaching Hardware	25 May 2001
PG 25	TE BEING LOGGED	SEE COMP			031R2	Main Rotor Blade Assembly Torque Event Inspection (Ref. FAA AD 2005-21-02 and MDHI Letter 14-SE-049)	04 Feb 2004
					032	Turbine Outlet Temperature (TOT) Indicator Replacement	13 Dec 2001
					033	Main Rotor Drive Shaft Life Reduction (Ref. FAA AD 2003-16-11)	13 Dec 2001
					034	Torque Transducer Electrical Connector One Time Inspection	13 Dec 2001
PRE	MANUFACTURE			024	035	Fan Pitch Control Aft Tube Assembly One Time Inspection	23 Oct 2001
					036	Tailboom Assembly Attach Fitting One Time Inspection and Repair (Ref. FAA AD 2006-08-12)	02 Nov 2001
PG 14	CW 9.30.2002			025	037	Main Transmission Bonding Jumper Inspection and Rework	14 Aug 2002
					038	Exhaust Duct Inspection	06 May 2003
		081				Minimum N1 Starting Speed Decal/Placard Installation	22 Jul 2003
					039	Tailboom Attach Fittings and Upper Longerons Inspection	09 Dec 2003
					040	Control Support Bracket Assembly Life Reduction with YSAS Installed (Ref. FAA AD 2004-12-12 and AMOC)	19 Dec 2003
PG 17	REPLACED TB 2.17.2004			026	041	Tailboom Assembly Overlap Inspection and Rework	26 Nov 2003
				027	042	Forward and Center Thruster Control Cable Assemblies Connector One Time Inspection (Ref. FAA AD 2004-20-08)	03 May 2004
	203R1	097R1	082R1			Tail Rotor Blade Abrasion Strip Tap Test and Modification	23 Jan 2006
					043	Tailboom Assembly Attach Fitting One Time Inspection, Attach Fitting And Nutplate Replacement (Ref. FAA AD 2008-20-05)	13 Apr 2006
					044	Lateral Mixer Output Link Assembly, One Time Inspection (Ref. FAA AD 2007-05-51 and AMOC)	16 Feb 2007
		098	083	028	045	One Time Inspection of the Oil Cooler Blower, Drive Pulley Installation	28 Mar 2007

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	204	099	084			Tail Rotor Blade Assembly, One Time Inspection (Ref. FAA AD 2007-09-51)	26 Apr 2007
PG 31	TO BE	REPLACED		029R3	046R3	NOTAR® Fan Tension-Torsion (TT) Strap Replacement (Ref. FAA AD 2013-03-03 and AMOC)	09 Jul 2008
PG 31	SEE WO	7621		039R1		Oil Cooler Belt, One Time Inspection	13 Mar 2009
	SEE WO	7621		040R1	047R1	De-Energize YSAS System and Replace YSAS Adapter (Ref. FAA AD 2008-22-52)	27 Aug 2008
					49	Not Issued	Not Issued
					050R1	Governor Electronic Control Unit (ECU) Replacement	03 Mar 2010
				042	051	Inspection of Lead-Lag Link Attach Nuts	06 Jul 2009
	206R1	101R1	086R1	043R1		Inspection of P/N 369D292028, Aft Passenger Step Assemblies, on Extended Landing Gear Assemblies	26 Apr 2013
PG 49	207	102	087			Inspection of Short Edge Margin Condition on 369D23500 Tailboom Assembly	20 Jul 2010
	SEE WO	8037		044	052	Kamatics Shaft and Coupling Overhaul Program	22 Dec 2010
			089			One-Time Inspection of the Generator Control Unit and 200-Amp Starter/Generator Wiring	14 Feb 2011
	209	104	090	045	053	Replacement of Mobil SHC 626 with Mobil AGL	20 Jul 2011
	210	105	091			Tail Rotor Blade Assembly Inspection (Ref. FAA AD 2013-19-24)	21 Nov 2011
PG 49	SEE WO	8037	IN LOGBOOK	046	054	Rotating Cone Assembly Inspection	09 Jul 2012
					055	One-Time Inspection of the Horizontal Stabilizer Torque Tubes and the Landing Gear Struts	31 Dec 2012
	211R1	106R1	092R1		056R1	Upper Main Rotor Pitch Control Rod End, PN 369A1011 Inspection and Replacement	16 Apr 2013
	212R1	107R1	093R1	047R1	057R1	Main Rotor Hub Lead Lag Link Assembly Inspection And Daily Pre-Flight Check	09 Apr 2015
				048R1		Upper Main Rotor Pitch Control Rod End, PN 369A1011 Inspection and Replacement	16 Apr 2013
		108R1	094R1			Aft Position and Anti-Collision Light Mounting Inspection, Replacement and Repair	05 May 2015
		109	095			Removable (Copilot) Gas Producer Control Collective Stick Tube Assembly Torsion Bar, PN 369H7841-5 Replacement	04 Oct 2013
					058R1	One-Time Inspection of the Pilot Gas Producer Control Gear Shaft Assembly	12 Aug 2014
PG 56			097		059	Engine Oil Hose Inspection and Replacement	04 Apr 2014
COPILOT	SEE WO	8348-1	ATTACHED	049		One-Time Inspection of Fuel Pump Harness Routing and Decal Installation	30 Apr 2014
	CONTROLS NOT	INSTALLED		050R2	060R2	One-Time Inspection of the Copilot Gas Producer Control Gear Shaft Assembly	30 Mar 2015
PG 55			99			Installation of the Tail Rotor Drive Shaft and Secondary Dampener Bushings	07 Jan 2015
	SEE WO	8348	ATTACHED	051R1	062R1	Remove and Replace the YSAS Adapter	14 Jan 2016



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215R1	112R1	100R1	052R1	063R1	Exchange of Engine Bay Door Latch Assemblies with Missing Lockwire Hole	29 Jan 2016
	113	101	053	064	Drill Drain Holes for Antenna Installations	04 Mar 2016
216	114	102	054	065	RA-4500 Radar Altimeter Inspection	05 Oct 2016

NA